



TAIWAN VALVE COMPANY LTD.
3,24TH ROAD TAICHUNG INDUSTRIAL PARK TAICHUNG, R.O.C

Pos. 15, 19 St.

Inspection Certificate (EN 10204-3.1B)

Report No.: ECH-5A9902-050413

Page: 4/14

S/C ECH-5A9902

P/O 9460624 OP

Customer: ECONOSTO NEDERLAND B.V.

Article: ECON 3PC DIN2999 BALL VALVE

Material: EN10213-2(1995)/1.0619

Heat Treatment: 920 °, Normalizing, Cooling by air, 1hr

A) Chemical Analysis

B) Tensile test / Hardness / Charpy (Test Temp RT)

Spec		C %	Si %	Mn %	P %	S %	Ni %	Cr %	Mo %	Cu %	V %	N %	Rp 0.2 N/mm ²	Rp 1.0 N/mm ²	Tensile N/mm ²	Elong- ation(%)	Reduct-		HB	Energy Charpy Impact (Joule)				
																	ion(%)	ion(%)		1	2	3	AVG	
Size	Heat No	Piece	Article	Max	Min	0.18	-	0.50	-	-	-	-	240	-	420	22	-	-	-	-	-	-	-	27
DN15	ABC75	30	BODY			0.23	0.60	1.20	0.030	0.020	-	-	-	-	600	-	-	-	-	-	-	-	-	-
DN15	CBC56	50	BODY			0.19	0.50	0.82	0.018	0.018	-	-	-	-	549	37	-	-	157	46	42	48	45	
DN15	CBD60	48	BODY			0.22	0.43	0.71	0.027	0.013	-	-	-	-	521	33	-	-	191	51	52	54	52	
DN15	E9A0J	52	BODY			0.20	0.45	0.74	0.022	0.012	-	-	-	-	469	30	-	-	191	45	42	41	43	
DN15	NB933	75	BODY			0.18	0.51	0.64	0.013	0.014	-	-	-	-	524	27	-	-	162	44	46	45	45	
DN15	CBC57	70	CAP			0.23	0.49	0.75	0.025	0.014	-	-	-	-	535	36	-	-	134	82	101	72	85	
DN15	CBD40	80	CAP			0.22	0.43	0.72	0.025	0.015	-	-	-	-	502	31	-	-	193	52	54	50	52	
DN15	E9AZ3	75	CAP			0.20	0.42	0.63	0.024	0.016	-	-	-	-	536	26	-	-	217	43	47	45	45	
DN15	EBCD2	75	CAP			0.22	0.34	0.63	0.001	0.001	-	-	-	-	590	23	-	-	148	52	47	42	47	
DN15	NB334	32	CAP			0.19	0.54	0.65	0.013	0.012	-	-	-	-	501	28	-	-	160	46	47	49	47	
DN15	NB934	150	CAP			0.20	0.39	0.76	0.022	0.010	-	-	-	-	510	37	-	-	150	42	48	49	46	
DN15	WB159	28	CAP			0.22	0.46	0.63	0.023	0.014	-	-	-	-	570	33	-	-	139	55	67	91	71	
DN20	ABD38	10	BODY			0.19	0.30	0.72	0.020	0.009	-	-	-	-	519	46	-	-	154	44	41	43	43	
DN20	CBD62	60	BODY			0.19	0.54	0.68	0.011	0.013	-	-	-	-	500	29	-	-	150	45	48	42	45	
DN20	NB933	15	BODY			0.20	0.43	0.73	0.022	0.012	-	-	-	-	471	31	-	-	193	45	42	41	43	
DN20						0.23	0.49	0.75	0.025	0.014	-	-	-	-	535	36	-	-	134	82	101	72	85	

C) Dimensional check and NDT

Testing Item	Details	Result
Visual inspection & dimensional check	Kennzeichnung auf Aluschild H13003, H13003 H13013, H13013 H13080, H13088	OK
Surface crack inspection (PT)	H13180, H13181 H13280, H13281 H14006, H14012	N/A
Radiographic examination (RT)	H14080, H14081 H14088, H14180 H14181, H14280	N/A
I.K. Intergranular corrosion testing (ASTM A 262-98)	H14281	N/A

D) Remarks:

Delivery Condition:

Anti-rust

It is hereby certified that above results are true and correct in every detail.

Place: Taiwan Taichung

Date: 2005/04/13

Works inspector

W.-M. Liao



TAIWAN VALVE COMPANY LTD.
3,24TH ROAD TAICHUNG INDUSTRIAL PARK TAICHUNG, R.O.C

Inspection Certificate(EN 10204-3.1B)	Report No.: ECH-5A9902-050413	Page: 3/7
---------------------------------------	-------------------------------	-----------

Customer: ECONOSTO NEDERLAND B.V.	Valve Type: ECON	Date: 2005/04/13
Specification: EN12516-1(2000)	P/T NO: ECH-5A9902	Order No.: 9460624 OP
Material: EN10213-2(1995)/1.0619		

Content of Delivery

Leak and Pressure Test according to DIN EN12266-1(2003)										
Item No	No of Piece	Article	Size	Class	Trim (Ball/Stem/Seat)	Shell test (Water)	Seat test (Water)	Seat test (Air)	Shell	Test Result
1	75	ECON 3PC DIN2999 BALL VALVE	DN15	PN63		94.5Bar	15SEC	6Bar	Acceptable	Seat-Water
2	30	ECON 3PC DIN2999 BALL VALVE	DN15	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
3	150	ECON 3PC DIN2999 BALL VALVE	DN15	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
4	60	ECON 3PC DIN2999 BALL VALVE	DN20	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
5	25	ECON 3PC DIN2999 BALL VALVE	DN20	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
6	90	ECON 3PC DIN2999 BALL VALVE	DN25	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
7	20	ECON 3PC DIN2999 BALL VALVE	DN32	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
8	10	ECON 3PC DIN2999 BALL VALVE	DN40	PN63		94.5Bar	15SEC	6Bar	Acceptable	Acceptable
9										
10										

Test Results

Test Item	According	Result
Check of Calculation and safety Requirements acc. to	EN12516-1	Acceptable
Visual and functional tests	TV STD	Acceptable
NDE, material certificates (see material certificate, as annex)	N/A	N/A

Annexes/ 1)Material certificates of pressure parts

2)Material list of other parts

It is here by certified that above results are true and correct in every detail.

Place: Taiwan Taichung

Date: 2005/04/13

Works inspector

Handwritten signature